

## FORTENS



## **DIESEL FORKLIFT TRUCKS**

H6.0-7.0FT FORTENS / FORTENS ADVANCE / FORTENS ADVANCE+

6 000-7 000 KG



## FORTENS, FORTENS ADVANCE, FORTENS ADVANCE+ H6.0FT

	11	Manufactures (abbassistics)		HYS	STER	HYS	TER	HYS	TER	HYS	TER	HYS	TER	HYST	TER
	1.1 1.2	Manufacturer (abbreviation) Manufacturer's type designation		H6.	0FT	H6.I	0FT	H6.	0FT	H6.	.0FT	H6.	0FT	H6.0	0FT
		Model			tens	Fort		Fortens		Fortens		Fortens		Fortens	
×									ance		ance	Adva		Adva	
, a		Forthe Descentation		Kubota 3 Electronic	3.8L 55kW Powershift,	Kubota 3 Electronic I		Kubota 3 DuraMa	3.8L 55kW atch™ 3,		3.8L 78kW atch™ 3,	Kubota 3 DuraMato	3.8L 55kW ch™ Plus 3	Kubota 3 DuraMatch	
		Engine / transmission		2-Speed w Power F	ith Softshift Reversal	2-Speed wi Power R		3-Sj	beed	3-Sj	peed	3-Sp	peed	3-Sp	leed
DIST INGUISHING MARK		Brake type		Oil Imr		Oil Imn		0il Imr	nersed	0il Imr	nersed	Oil Imr	nersed	0il Imm	nersed
L N	1.3	Drive: electric (battery or mains), diesel, petrol, fuel gas		Die		Die		Die			esel	Die		Die	
ä	1.4	Operator type: hand, pedestrian, standing, seated, order-picker		Sea	ited	Sea	ted	Sea	ated	Sea	ated	Sea	ated	Sea	ited
	1.5	Rated capacity/rated load	Q. (t)	6	.0	6.	.0	6	.0	6	.0	6	.0	6.	.0
	1.6	Load centre distance	c (mm)	6	00	60	00	6	00	6	00	60	00	60	00
	1.8	Load distance, centre of drive axle to fork	x (mm)	6		60		6		6		60		60	
	1.9	Wheelbase	y (mm)	22	35	22	35	22	35	22	235	22	35	223	35
2	2.1	Service weight 🕷	kg	85	43	85	43	85	43	85	543	85	i43	854	43
WEIGHTS	2.2	Axle loading laden, front/rear	kg	13077	1466	13077	1466	13077	1466	13077	1466	13077	1466	13077	1466
×.	2.3	Axle loading unladen, front/rear	kg	3853	4690	3853	4690	3853	4690	3853	4690	3853	4690	3853	4690
	3.1	Tyres: L = pneumatic, V = solid, SE = Pneumatic-Shaped Solid	_	-		1					L			L	-
ŝ	3.1	Tyre size, front		8 25v1	- 5 14PR	8.25x15		8.25x1		8.25x1		8.25x1		8.25x15	
ASS	3.2 3.3	Tyre size, rear			5 14PR	8.25x1	-		5 14PR	8.25x1		8.25x1		8.25x15	
TYRES/GHASSIS	3.5	Number of wheels, front/rear (x = driven wheels)		4X	2	4X	2	4X	2	4X	2	4X	2	4X	2
	3.6	Tread, front	b <sub>10</sub> (mm)	18	46	18	46	18	46	18	46	18	46	184	46
	3.7	Tread, rear	b <sub>11</sub> (mm)	15	36	15	36	15	36	15	i36	15	i36	153	36
_			( - ( -	_						_				-	
	4.1 4.2	Tilt of mast/fork carriage forward/backward Height, mast lowered	α / β (°) h, (mm)	5	10	5 25	10	5 25	10	5	10 540	5 25	10	5 254	10
	4.2 4.3	Free lift, ¶	h, (mm)		040 00	25		20			00		00	10	
	4.4	Lift ¶	h <sub>2</sub> (mm)		40	29			40		940	29		294	
	4.5	Height, mast extended	h, (mm)	41		41			95		95	41		419	
	4.7	Height of overhead guard (cabin) + h <sub>s</sub> (mm)		2531		25	31	2531		2531		2531		2531	
	4.7.1	Cab height (open cab)	mm	15	40	15	40	15	40	15	540	15	i40	154	40
	4.8	Seat height/stand height •	h <sub>7</sub> (mm)	4	74	47	74	474		474		474		474	
	4.12	Coupling height	h <sub>10</sub> (mm)	48		48			05		805	48		480	
	4.19	Overall length	l <sub>1</sub> (mm)		05	48			05		805	48		480	
SNO	4.20 4.21	Length to face of forks Overall width	l <sub>2</sub> (mm)	36		36 20		36	182		605 182	36		360 208	
DIMENSIONS	4.21	Fork dimensions	b <sub>1</sub> /b <sub>2</sub> (mm) s/e/l (mm)		50 1200	60 15	_		50 1200		50 1200		50 1200		50 1200
	4.23	Fork carriage ISO 2328, class/type A, B	-, -, - (,		/A	IV		1		1		IV		IV.	
	4.24	Fork carriage width	b <sub>3</sub> (mm)	19	80	19	80	19	80	19	80	19	80	198	80
	4.31	Ground clearance, laden, below mast	m, (mm)	12	25	12	25	1:	25	1:	25	12	25	12	25
	4.32	Ground clearance, centre of wheelbase	m <sub>2</sub> (mm)		53	25		2			53	25		25	
	4.33	Aisle width for pallets 1000 × 1200 crossways ◆	A <sub>st</sub> (mm)	51		51			63		63	51		516	
	4.34	Aisle width for pallets 800 × 1200 lengthways ◆	A <sub>st</sub> (mm)		29	53			29		329		29	532	
	4.35 4.36	Turning radius Inner turning radius	W <sub>a</sub> (mm) b <sub>12</sub> (mm)		20 30	33			30 30	23	320	33	30	332	
	4.41	90° intersecting aisle (with pallet W = 1200mm, L = 1000mm)	(mm)	28		28			23		323		23	282	
	4.42	Step Height (from ground to running board)	(mm)	32	21	32	21	33	21	3	21	32	21	32	21
	4.43	Step Height (between intermediate steps between running board and floor)	(mm)	2	56	25	56	2	56	2	56	2!	56	25	56
1000	-			17770											
	5.1	Travel speed laden/unladen	km/h	19.7	21.4	19.7	21.4	21.3	23.2	21.3	23.2	21.3	23.2	21.3	23.2
	5.1.1	Travel speed, laden/unladen, backwards	km/h	19.7	21.4	19.7	21.4	21.3	23.2	21.3	23.2	21.3	23.2	21.3	23.2
	5.2 5.3	Lift speed, laden/unladen (2LFL ) Lowering speed, laden/unladen (2LFL )	m/sec m/sec	0.47	0.48	0.47 0.58	0.48	0.47	0.48	0.47	0.48	0.47 0.58	0.48	0.47	0.48
N NO	5.5	Drawbar pull, laden/unladen @ 1.6 km/h	kN	35.9	24.4	35.9	24.4	44.5	24.4	48.3	24.4	44.5	24.4	48.3	24.4
E	5.7	Gradeability, laden/unladen @ 1.6 km/h	%	24%	31%	24%	31%	33%	31%	36%	31%	33%	31%	36%	31%
	5.9	Acceleration time, laden/unladen	sec	TE		TE		TE			BC	TE		TB	
	5.10	Service brake		Hydr	aulic	Hydr	raulic	Hydr	aulic	Hyd	raulic	Hydr	raulic	Hydr	raulic
	1224			- Contract		-	Core and		in the sea						
	7.5	Fuel consumption according to VDI cycle	kg/h	6	.3	6.	3	6	.6	7	.1	6.	.6	7.	.1
	10.1	Operating pressure for attachments	bar	1	55	15	5	11	55	1!	55	17	55	15	55
	10.1	Oil volume for attachments ♦	l/min		.3	83			3.3		3.3		3.3	83	
and the second se	10.3	Hydraulic oil tank, capacity	litres	71		71		71			1.7	71		71	
Ę	_	Fuel tank, capacity	litres	74		74			l.8		1.8	74		74	
IAI DATA	10.4	The second s					_						77	70	79
ITIONAL DATA	10.4 10.7	Sound pressure level at the driver's seat DIN 12053 (without / with cab) O	dB(A) L <sub>PAZ</sub>	77	77	77	77	77	77	79	79	77	77	79	10
ADDITIONAL DATA	10.7 10.7.2	Sound pressure level at the driver's seat DIN 12053 (without / with cab) O Sound power level during the drive cycle	dB(A) L <sub>waz</sub>	10	)1	10	)1	10	01	10	01	10	01	10	)1
ADDITIONAL DATA	10.7	Sound pressure level at the driver's seat DIN 12053 (without / with cab) 🛇		10			)1 )5	1(	01	1(	01	10			)1 )5

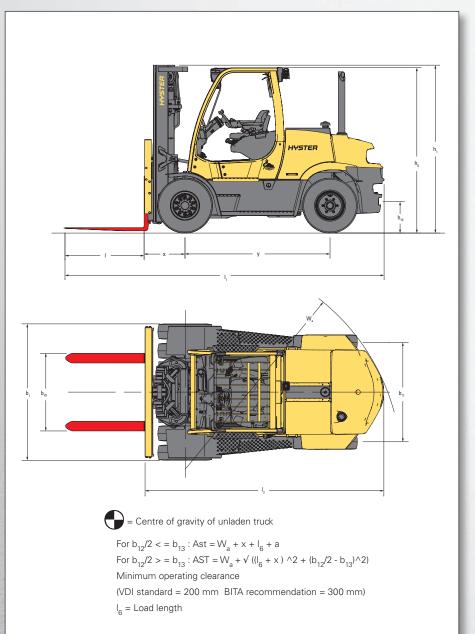
Specification data is based on VDI 2198.

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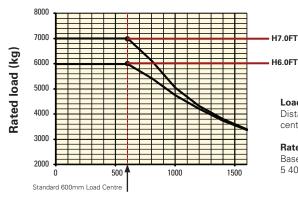
				HYS	TER	HYS	TER	HYS	TER	HYS	TER	HYS	TER	HYS	TER
	1.1 1.2	Manufacturer (abbreviation) Manufacturer's type designation	_	H7.	IFT	H7.0	FT	H7.	OFT	H7.	OFT	H7	.0FT	H7.0	OFT
		Model		Fort		Forte		Fort	ens	For	tens	For	tens ance+	Fort	ens
ž				Kubota 3	81 55kW	Kubota 3	81 78k/W	Adva Kubota 3			ance 3.8L 78kW		3.8L 55kW	Kubota 3	
DISTINGUISHING MARK		Engine / transmission		Electronic	Powershift,	Electronic P	owershift,	DuraMa	itch™ 3,	DuraMa	atch™ 3,	DuraMate	:h™ Plus 3,	DuraMatcl	h™ Plus 3
				2-Speed wi Power F		2-Speed wit Power R		3-Sp	leed	3-Sp	peed	3-5	peed	3-Sp	beed
BUIS		Brake type		Wet B	rakes	Wet B	rakes	Wet B	rakes	Wet E	Brakes	Wet E	Brakes	Wet B	Irakes
STIN	1.3	Drive: electric (battery or mains), diesel, petrol, fuel gas		Die	sel	Die	sel	Die	sel	Die	esel	Die	esel	Die	sel
	1.4	Operator type: hand, pedestrian, standing, seated, order-picker		Sea	ted	Sea	ted	Sea	ited	Sea	ated	Sea	ated	Sea	ited
	1.5	Rated capacity/rated load	Q (t)	7.	0	7.	0	7.	.0	7	.0	7	.0	7.	.0
	1.6	Load centre distance	c (mm)	60	10	60	0	60	00	6	00	6	00	60	00
	1.8	Load distance, centre of drive axle to fork	x (mm)	60		60		60		6			01	60	
	1.9	Wheelbase	y (mm)	22	35	223	35	22	35	22	35	22	235	22	35
~	2.1	Service weight 🗶	kg	90	71	907	71	90	71	90	171	90	)71	90	71
	2.2	Axle loading laden, front/rear	kg	14477	1594	14477	1594	14477	1594	14477	1594	14477	1594	14477	1594
ME	2.3	Axle loading unladen, front/rear	kg	3717	5354	3717	5354	3717	5354	3717	5354	3717	5354	3717	5354
_															
	3.1	L = pneumatic, V = solid, SE = Pneumatic-Shaped Solid		L		L		l		l			L	L	
\$	3.2	Tyre size, front		8.25x15		8.25x15		8.25x1		8.25x1			5 14PR	8.25x15	
	3.3	Tyre size, rear		8.25x1		8.25x15		8.25x1	-	8.25x1			5 14PR	8.25x15	
VRES	3.5 3.6	Number of wheels, front/rear (x = driven wheels)	b (mm)	4X	2	4X	2	4X	2	4X	2	4X	2	4X	2
	3.6	Tread, front Tread, rear	b <sub>10</sub> (mm) b <sub>11</sub> (mm)	18		184		18 15			46 36		i46 i36	184	
	3.7	118dū, 18di	D <sub>11</sub> (IIIII)	13	50	100	0	15	30	10	30	10	130	10.	30
	4.1	Tilt of mast/fork carriage forward/backward	α/β(°)	5	10	5	10	5	10	5	10	5	10	5	10
	4.2	Height, mast lowered	h, (mm)	25	40	254	10	25	40	25	i40	25	i40	25	40
	4.3	Free lift, ¶	h <sub>2</sub> (mm)	10	0	10	0	10	00	1(	00	1	00	10	00
	4.4	Lift ¶	h <sub>3</sub> (mm)	29	40	294	10	29	40	29	40	29	40	29	40
	4.5	Height, mast extended 🔳	h <sub>4</sub> (mm)	41	95	419	95	41	95	41	95	41	95	41	95
	4.7	Height of overhead guard (cabin) +	h <sub>6</sub> (mm)	25	31	253	31	25	31	25	31	25	i31	25	31
	4.7.1	Cab height (open cab)	mm	15		154		15			40		640	15	
	4.8	Seat height/stand height •	h <sub>7</sub> (mm)	47		47		47			74		74	47	
	4.12	Coupling height	h <sub>10</sub> (mm)	48		480		48			05		105	48	
	4.19	Overall length	l <sub>1</sub> (mm)	48		486		48			69		169	48	
SNO	4.20 4.21	Length to face of forks Overall width	l <sub>2</sub> (mm)	36		366		36 20			69 182		i69 182	36	
	4.21	Fork dimensions	b <sub>1</sub> /b <sub>2</sub> (mm) s/e/l (mm)	60 15	_	60 15	_	60 15			50 1200		50 1200	60 15	
	4.23	Fork carriage ISO 2328, class/type A, B	3, 6, 1 (1111)	IV		IV		IV		1			/A	IV	
	4.24	Fork carriage width	b <sub>3</sub> (mm)	19		198		19			180		80	19	
	4.31	Ground clearance, laden, below mast	m, (mm)	12	5	12	5	12	25	12	25	1	25	12	25
	4.32	Ground clearance, centre of wheelbase	m <sub>2</sub> (mm)	25	3	25	3	25	53	25	53	2	53	25	53
	4.33	Aisle width for pallets 1000 × 1200 crossways ◆	A <sub>st</sub> (mm)	52	31	523	31	52	31	52	31	52	31	52	31
	4.34	Aisle width for pallets 800 × 1200 lengthways ◆	A <sub>st</sub> (mm)	53	97	539	97	53	97	53	97	53	97	53	97
	4.35	Turning radius (outer)	W <sub>a</sub> (mm)	33		338		33			88		888	33	
	4.36	Inner turning radius	b <sub>13</sub> (mm)	23		23		23			30		30	23	
	4.41	90° intersecting aisle (with pallet W = 1200mm, L = 1000mm)	(mm)	28		285		28			56		156	28	
	4.42	Step Height (from ground to running board) Step Height (between intermediate steps between running board and floor)	(mm)	32		32		32		32			21 56	32	
	4.43	Step Height (between intermediate steps between running board and floor)	(mm)	25	v	25	U	25	0	2:	56	2	56	25	0
									23.2				22.2	21.1	22.2
	51	Travel sneed laden/unladen	km/b	10.5	21.2	19.5	21.2	21.1		21.1		21 1	23.2		23.2
	5.1 5.1.1	Travel speed laden/unladen Travel speed, laden/unladen, backwards	km/h km/h	19.5	21.3 24.3	19.5 22.1	21.3 24.3	21.1 22.1		21.1 19.5	23.2 21.3	21.1 19.5		21.1 21.1	23.2
	5.1.1	Travel speed, laden/unladen, backwards	km/h	22.1	24.3	22.1	24.3	22.1	24.3	19.5	21.3	19.5	21.3	21.1	23.2 0.48
															23.2 0.48 0.53
	5.1.1 5.2	Travel speed, laden/unladen, backwards Lift speed, laden/unladen (2LFL )	km/h m/sec	22.1 0.43	24.3 0.48	22.1 0.43	24.3 0.48	22.1 0.43	24.3 0.48	19.5 0.44	21.3 0.48	19.5 0.44	21.3 0.48	21.1 0.44	0.48
RFORMANCE	5.1.1 5.2 5.3	Travel speed, laden/unladen, backwards Lift speed, laden/unladen (2LFL ) Lowering speed, laden/unladen (2LFL )	km/h m/sec m/sec	22.1 0.43 0.58	24.3 0.48 0.53	22.1 0.43 0.58	24.3 0.48 0.53	22.1 0.43 0.58	24.3 0.48 0.53	19.5 0.44 0.58	21.3 0.48 0.53	19.5 0.44 0.58	21.3 0.48 0.53	21.1 0.44 0.58	0.48 0.53
PERFORMANCE	5.1.1 5.2 5.3 5.5 5.7 5.9	Travel speed, laden/unladen, backwards Lift speed, laden/unladen (2LFL) Lowering speed, laden/unladen (2LFL) Drawbar pull, laden/unladen @ 1.6 km/h	km/h m/sec m/sec kN	22.1 0.43 0.58 35.6	24.3 0.48 0.53 25.7 30%	22.1 0.43 0.58 35.6	24.3 0.48 0.53 25.7 30%	22.1 0.43 0.58 44.5	24.3 0.48 0.53 25.7 30%	19.5           0.44           0.58           48.0           32%	21.3 0.48 0.53 25.7	19.5         0.44         0.58         48.0         32%	21.3 0.48 0.53 25.7	21.1 0.44 0.58 48.0	0.48 0.53 25.7 30%
PERFORMANCE	5.1.1 5.2 5.3 5.5 5.7	Travel speed, laden/unladen, backwards Lift speed, laden/unladen (2LFL) Lowering speed, laden/unladen (2LFL) Drawbar pull, laden/unladen @ 1.6 km/h Gradeability, laden/unladen @ 1.6 km/h	km/h m/sec m/sec kN %	22.1 0.43 0.58 35.6 22%	24.3 0.48 0.53 25.7 30%	22.1 0.43 0.58 35.6 22%	24.3 0.48 0.53 25.7 30% C	22.1 0.43 0.58 44.5 30%	24.3 0.48 0.53 25.7 30% 8C	19.5 0.44 0.58 48.0 32% TE	21.3 0.48 0.53 25.7 30%	19.5 0.44 0.58 48.0 32%	21.3 0.48 0.53 25.7 30%	21.1 0.44 0.58 48.0 32% TB	0.48 0.53 25.7 30%
PERFORMANCE	5.1.1 5.2 5.3 5.5 5.7 5.9	Travel speed, laden/unladen, backwards Lift speed, laden/unladen (2LFL ) Lowering speed, laden/unladen (2LFL ) Drawbar pull, laden/unladen @ 1.6 km/h Gradeability, laden/unladen @ 1.6 km/h Acceleration time, laden/unladen	km/h m/sec m/sec kN %	22.1 0.43 0.58 35.6 22% TE	24.3 0.48 0.53 25.7 30% 3C aulic	22.1 0.43 0.58 35.6 22% TB	24.3 0.48 0.53 25.7 30% C aulic	22.1 0.43 0.58 44.5 30%	24.3 0.48 0.53 25.7 30% BC aulic	19.5 0.44 0.58 48.0 32% TE Hyd	21.3 0.48 0.53 25.7 30% 3C	19.5 0.44 0.58 48.0 32% Th Hydr	21.3 0.48 0.53 25.7 30% 3C	21.1 0.44 0.58 48.0 32% TB	0.48 0.53 25.7 30% 3C raulic
PERFORMANGE	5.1.1 5.2 5.3 5.5 5.7 5.9 5.10 7.5	Travel speed, laden/unladen, backwards Lift speed, laden/unladen (2LFL ) Lowering speed, laden/unladen (2LFL ) Drawbar pull, laden/unladen @ 1.6 km/h Gradeability, laden/unladen @ 1.6 km/h Acceleration time, laden/unladen Service brake Fuel consumption according to VDI cycle	km/h m/sec kN % sec kg/h	22.1 0.43 0.58 35.6 22% TE Hydr	24.3 0.48 0.53 25.7 30% C aulic 4	22.1 0.43 0.58 35.6 22% TB Hydr 7.4	24.3 0.48 0.53 25.7 30% C aulic	22.1 0.43 0.58 44.5 30% TE Hydr 7.	24.3 0.48 0.53 25.7 30% 3C aulic 7	19.5 0.44 0.58 48.0 32% TE Hyd 8	21.3 0.48 0.53 25.7 30% 3C raulic	19.5 0.44 0.58 48.0 32% Tt Hydr 8	21.3 0.48 0.53 25.7 30% 3C raulic	21.1 0.44 0.58 48.0 32% TE Hydr 8.	0.48 0.53 25.7 30% 3C raulic 3
PERFORMANCE	5.1.1 5.2 5.3 5.5 5.7 5.9 5.10 7.5	Travel speed, laden/unladen, backwards Lift speed, laden/unladen (2LFL ) Lowering speed, laden/unladen (2LFL ) Drawbar pull, laden/unladen @ 1.6 km/h Gradeability, laden/unladen @ 1.6 km/h Acceleration time, laden/unladen Service brake Fuel consumption according to VDI cycle Operating pressure for attachments (nominal relief pressure)	km/h m/sec kN % sec kg/h	22.1 0.43 0.58 35.6 22% TE Hydr	24.3 0.48 0.53 25.7 30% C aulic 4	22.1 0.43 0.58 35.6 22% TB Hydr 7.4 7.4	24.3 0.48 0.53 25.7 30% C C aulic	22.1 0.43 0.58 44.5 30% TE Hydr 7. 7.	24.3 0.48 0.53 25.7 30% 3C aulic 7	19.5 0.44 0.58 48.0 32% TE Hyd 8 8	21.3 0.48 0.53 25.7 30% 3C raulic 3	19.5 0.44 0.58 48.0 32% Tl Hydr 8 8 2 1!	21.3 0.48 0.53 25.7 30% 3C raulic .3	21.1 0.44 0.58 48.0 32% TE Hydr 8. 32 5 15	0.48 0.53 25.7 30% 3C raulic 3
PERFORMANCE	5.1.1 5.2 5.3 5.5 5.7 5.9 5.10 7.5 10.1 10.2	Travel speed, laden/unladen, backwards         Lift speed, laden/unladen (2LFL)         Lowering speed, laden/unladen (2LFL)         Drawbar pull, laden/unladen @ 1.6 km/h         Gradeability, laden/unladen @ 1.6 km/h         Acceleration time, laden/unladen         Service brake         Fuel consumption according to VDI cycle         Operating pressure for attachments (nominal relief pressure)         Oil volume for attachments (nominal)	km/h m/sec kN % sec kg/h bar I/min	22.1 0.43 0.58 35.6 22% TE Hydr 7. 7.	24.3 0.48 0.53 25.7 30% C aulic 4 4 5 .3	22.1 0.43 0.58 35.6 22% TB Hydr 7.4 7.4 15 83.	24.3 0.48 0.53 25.7 30% C aulic 4 5 3	22.1 0.43 0.58 44.5 30% TE Hydr 7. 7. 15 83	24.3 0.48 0.53 25.7 30% 8C aulic 7 7	19.5 0.44 0.58 48.0 32% TE Hyd 8 8 1! 83	21.3 0.48 0.53 25.7 30% 3C raulic .3 55 3.3	19.5 0.44 0.58 48.0 32% TI Hydr 8 8 19 8 8	21.3 0.48 0.53 25.7 30% 3C raulic .3 55 3.3	21.1 0.44 0.58 48.0 32% TE Hydr 8. 5 5 83	0.48 0.53 25.7 30% 3C raulic 3 3 55
PERFORMANCE	5.1.1 5.2 5.3 5.5 5.7 5.9 5.10 7.5 7.5 10.1 10.2 10.3	Travel speed, laden/unladen, backwards         Lift speed, laden/unladen (2LFL)         Lowering speed, laden/unladen (2LFL)         Drawbar pull, laden/unladen @ 1.6 km/h         Gradeability, laden/unladen @ 1.6 km/h         Acceleration time, laden/unladen         Service brake         Fuel consumption according to VDI cycle         Operating pressure for attachments (nominal relief pressure)         Oil volume for attachments (nominal)          Hydraulic oil tank, capacity	km/h m/sec kN % sec kg/h bar I/min litres	22.1 0.43 0.58 35.6 22% TE Hydr 7. 5 83 71	24.3 0.48 0.53 25.7 30% C aulic 4 5 .3 .3 .7	22.1 0.43 0.58 35.6 22% TB Hydr 7.4 15 83. 71.	24.3 0.48 0.53 25.7 30% C aulic 4 5 5 3 7	22.1 0.43 0.58 44.5 30% TE Hydr 7. 7. 15 83 71	24.3 0.48 0.53 25.7 30% 8C aulic 7 7 55 .3 .3	19.5 0.44 0.58 48.0 32% TE Hyd 88 11 83 71	21.3 0.48 0.53 25.7 30% 3C raulic 3.3 55 8.3	19.5 0.44 0.58 48.0 32% TH Hydr 8 8 1! 83 71	21.3 0.48 0.53 25.7 30% 3C raulic .3 55 3.3 .7	21.1 0.44 0.58 48.0 32% TE Hydr 8. 5 5 83 71	0.48 0.53 25.7 30% 3C raulic 3 3 55 3.3 .7
PERFORMANCE	5.1.1 5.2 5.3 5.5 5.7 5.9 5.10 7.5 7.5 10.1 10.2 10.3 10.4	Travel speed, laden/unladen, backwards         Lift speed, laden/unladen (2LFL)         Lowering speed, laden/unladen (2LFL)         Drawbar pull, laden/unladen @ 1.6 km/h         Gradeability, laden/unladen @ 1.6 km/h         Acceleration time, laden/unladen         Service brake         Fuel consumption according to VDI cycle         Operating pressure for attachments (nominal relief pressure)         Oil volume for attachments (nominal)          Hydraulic oil tank, capacity         Fuel tank, capacity	km/h m/sec kN % sec kg/h bar l/min litres litres	22.1 0.43 0.58 35.6 22% TE Hydr 7. 7.	24.3 0.48 0.53 25.7 30% C aulic 4 5 .3 .3 .7 .8	22.1 0.43 0.58 35.6 22% TB Hydr 7.4 15 83. 71. 74	24.3 0.48 0.53 25.7 30% C aulic 5 3 3 7 8	22.1 0.43 0.58 44.5 30% TE Hydr 7, 7, 15 83 71 74	24.3 0.48 0.53 25.7 30% BC aulic 7 7 55 .3 .3 .7 .8	19.5 0.44 0.58 48.0 32% TE Hyd 88 18 83 71 74	21.3 0.48 0.53 25.7 30% 3C raulic 33 55 3.3 1.7 8.8	19.5 0.44 0.58 48.0 32% TH Hydr 88 71 83 71 74	21.3 0.48 0.53 25.7 30% 3C raulic .3 .3 .3 .7 .7 .8	21.1 0.44 0.58 48.0 32% TE Hydr 8. 15 83 71 74	0.48 0.53 25.7 30% 3C raulic 3 3 55 3.3 .7
PERFORMANCE	5.1.1 5.2 5.3 5.5 5.7 5.9 5.10 7.5 7.5 10.1 10.2 10.3	Travel speed, laden/unladen, backwards         Lift speed, laden/unladen (2LFL)         Lowering speed, laden/unladen (2LFL)         Drawbar pull, laden/unladen @ 1.6 km/h         Gradeability, laden/unladen @ 1.6 km/h         Acceleration time, laden/unladen         Service brake         Fuel consumption according to VDI cycle         Operating pressure for attachments (nominal relief pressure)         Oil volume for attachments (nominal)          Hydraulic oil tank, capacity         Fuel tank, capacity         Sound level at driver's ear according DIN 12053 (without / with cab) ۞	km/h m/sec kN % sec kg/h bar l/min litres litres dB(A) L <sub>PAZ</sub>	22.1 0.43 0.58 35.6 22% TE Hydr 7. 7. 15 83 71 74	24.3 0.48 0.53 25.7 30% C aulic 4 4 5 5 .3 .7 .8 8 77	22.1 0.43 0.58 35.6 22% TB Hydr 7.4 15 83. 71.	24.3 0.48 0.53 25.7 30% C aulic 4 5 5 3 7 7 8 8 77	22.1 0.43 0.58 44.5 30% TE Hydr 7. 7. 15 83 71	24.3 0.48 0.53 25.7 30% 3C aulic 7 7 55 .3 .3 .7 .8	19.5 0.44 0.58 48.0 32% TE Hyd 88 11 83 71	21.3 0.48 0.53 25.7 30% 3C raulic .3 .3 .3 .3 .3 .3 .7 .8 .8 .7 .7	19.5 0.44 0.58 48.0 32% TH Hydr 88 8 19 8 8 71 74 79	21.3 0.48 0.53 25.7 30% 3C raulic .3 55 3.3 .7	21.1 0.44 0.58 48.0 32% TE Hydr 8. 5 5 83 71	0.48 0.53 25.7 30% 3C raulic 3 3 5 5 5 3.3 .7 8.8 79
PERFORMANCE	5.1.1 5.2 5.3 5.5 5.7 5.9 5.10 7.5 10.1 10.2 10.3 10.4 10.7	Travel speed, laden/unladen, backwards         Lift speed, laden/unladen (2LFL)         Lowering speed, laden/unladen (2LFL)         Drawbar pull, laden/unladen @ 1.6 km/h         Gradeability, laden/unladen @ 1.6 km/h         Acceleration time, laden/unladen         Service brake         Fuel consumption according to VDI cycle         Operating pressure for attachments (nominal relief pressure)         Oil volume for attachments (nominal)          Hydraulic oil tank, capacity         Fuel tank, capacity	km/h m/sec kN % sec kg/h bar l/min litres litres dB(A) L <sub>PAZ</sub> dB(A) L <sub>PAZ</sub>	22.1 0.43 0.58 35.6 22% TE Hydr 7. 15 83 71 74 77	24.3 0.48 0.53 25.7 30% C aulic 4 5 5.3 .3 .7 .8 8 77 1	22.1 0.43 0.58 35.6 22% TB Hydr 7.4 7.4 15 83. 71. 74. 77	24.3 0.48 0.53 25.7 30% C aulic 5 5 3 7 8 8 7 7 8 7 7	22.1 0.43 0.58 44.5 30% TE Hydr 7. 7. 15 83 71 74 77	24.3 0.48 0.53 25.7 30% 8C aulic 7 55 55 .3 .3 .7 .8 77 11	19.5 0.44 0.58 48.0 32% TE Hyd 8 8 1! 83 71 74 79 10	21.3 0.48 0.53 25.7 30% 3C raulic .3 .3 .3 .3 .3 .3 .7 .8 .8 .7 .7	19.5 0.44 0.58 48.0 32% TI Hydr 8 8 19 8 8 71 71 74 79 79	21.3 0.48 0.53 25.7 30% 3C raulic .3 .3 .3 .3 .3 .7 .8 .8 .7 .7	21.1 0.44 0.58 48.0 32% TE Hydr 8. 15 83 71 74 79	0.48 0.53 25.7 30% 3C raulic 3 3 55 3.3 .7 .8 8 79 01
PERFORMANCE	5.1.1 5.2 5.3 5.5 5.7 5.9 5.10 7.5 10.1 10.2 10.3 10.4 10.7 10.72	Travel speed, laden/unladen, backwards         Lift speed, laden/unladen (2LFL)         Lowering speed, laden/unladen (2LFL)         Drawbar pull, laden/unladen @ 1.6 km/h         Gradeability, laden/unladen @ 1.6 km/h         Acceleration time, laden/unladen         Service brake         Fuel consumption according to VDI cycle         Operating pressure for attachments (nominal relief pressure)         Oil volume for attachments (nominal)          Hydraulic oil tank, capacity         Fuel tank, capacity         Sound level at driver's ear according DIN 12053 (without / with cab)          Sound power level during the drive cycle	km/h m/sec kN % sec kg/h bar l/min litres litres dB(A) L <sub>PAZ</sub>	22.1 0.43 0.58 35.6 22% TE Hydr 7. 7. 15 83 71 74 77	24.3 0.48 0.53 25.7 30% 5C aulic 4 5 .3 .3 .7 .7 .8 8 77 11 5	22.1 0.43 0.58 35.6 22% TB Hydr 7.4 7.4 77 10	24.3 0.48 0.53 25.7 30% C aulic 5 5 7 8 7 7 1 5	22.1 0.43 0.58 44.5 30% TE Hydr 7. 7. 15 83 71 74 77	24.3 0.48 0.53 25.7 30% 8C aulic 7 55 55 .3 .3 .7 .7 .8 77 11 15	19.5 0.44 0.58 48.0 32% TE Hyd 8 8 18 83 71 74 79 10 10	21.3 0.48 0.53 25.7 30% 3C raulic .3 .3 .3 .3 .3 .7 .8.8 79 01	19.5 0.44 0.58 48.0 32% TI Hydr 8 8 19 8 8 71 74 79 79 11	21.3 0.48 0.53 25.7 30% 3C raulic 3 3.3 55 8.3 1.7 1.8 79 01	21.1 0.44 0.58 48.0 32% TE Hydr 8. 15 83 71 74 79 10	0.48 0.53 25.7 30% 3C raulic 55 .3 .3 .7 .8 79 01 05

Specification data is based on VDI 2198.

## TRUCK DIMENSIONS



## **RATED CAPACITIES**



Load centre (mm)

Load centre Distance from front of forks to centre of gravity of load.

Rated load Based on vertical masts up to 5 400 mm to top of forks.

#### NOTE:

Specifications are affected by the condition of the vehicle and how it is equipped, as well as the nature and condition of the operating area. Inform your dealer of the nature and condition of the intended operating area when purchasing your Hyster Truck.

- With standard equipment: mast, Ж carriage and forks.
- Add 32 mm with load backrest
- Bottom of forks ¶
- Without load backrest
- Full suspension seat in depressed position 0
- h<sub>6</sub> subject to +/- 5 mm tolerance 2 549 mm + for cab option
- Stacking aisle width (lines 4.34.1 & 4.34.2) is based on the VDI standard calculation as shown on illustration. The British Industrial Truck Association recommends the addition of 100 mm to the total clearance (dimension a) for extra operating margin at the rear of truck.
- Gradeability figures are provided for + comparison of tractive performance, but are not intended to endorse the operation of the vehicle on the stated inclines. Follow instructions in the operating manual regarding operation on inclines.
- ♦ Variable
- 0 Measured according to the test cycles and based on the weighting values contained in EN12053

#### MAST TABLES:

- $\nabla$ Deduct 224 mm without load backrest
- Deduct 224 mm with load backrest ٠

#### **EQUIPMENT AND WEIGHT:**

Weights (line 2.1) are based on the following specifications:

Complete truck with 3000mm 2-stage limited free lift mast, 1980mm carriage, 1200mm forks, e-hydraulics, overhead guard and standard pneumatic drive and steer tyres

#### NOTICE

Care must be exercised when handling elevated loads. When the carriage and/or load is elevated, truck stability is reduced. It is important that mast tilt in either direction be kept to a minimum when loads are elevated

Operators must be trained and must read, understand and follow the instructions contained in the Operating Manual.

All values are nominal values and they are subject to tolerances. For further information, please contact the manufacturer

Hyster products might be subject to change without notice. Lift trucks illustrated may feature optional equipment. Values may vary with alternative configurations.

Safety: CE

This truck conforms to the current EU requirements.

## **MAST AND CAPACITY INFORMATION**

Values shown are for standard equipment. When using non-standard equipment these values may change. Please contact your Hyster dealer for information

#### MASTS H6.0-7.0FT

Mast type	Maximum	Back	Overall lowered	Overall Extended	Free lift
	fork height (mm)	tilt	height (mm)	height (mm)	(top of forks) (mm)
2-Stage Limited Free Lift	3000 3400 4400 5400 6000	10° 10° 10° 10° 6°	2540 2740 3240 3740 4165	4354↔ 4754↔ 5754↔ 6754↔ 7354∻	160 160 160 160 160
3-Stage	4700	6°	2570	6054 <b>∻</b>	1440 ▽
Full	5600	6°	2870	6954 <b>∻</b>	1740 ▽
Free Lift	6200	6°	3120	7554 <b>∻</b>	1990 ▽

#### H6.0-7.0FT – Capacity Chart in kg @ 600mm Load Centre

	All Tyre Types												
Mast type	Maximum	With standa	ard carriage	With carriag	e + sideshift	With carriage + sideshifting fork positioner							
	fork height (mm)	H6.0FT	H7.0FT	H6.0FT	H7.0FT	H6.0FT	H7.0FT						
	3000	6000	7000	5760	6710	5690	6630						
2-Stage	3400	6000	7000	5750	6700	5680	6620						
Limited	4400	6000	7000	5700	6650	5630	6570						
Free Lift	5400	6000	7000	5670	6620	5600	6540						
	6000	5810	6800	5480	6410	5410	6340						
3-Stage	4700	6000	7000	5560	6480	5490	6400						
Full	5600	5910	6900	5450	6360	5380	6290						
Free Lift	6200	5720	6700	5260	6150	5190	6080						

#### NOTES

To calculate truck capacities with alternative truck specifications to the ones shown in the above tables, please contact your Hyster dealer.

The rated capacities shown are masts in a vertical position on trucks equipped with standard or sideshift carriage, and nominal length forks. Masts above the maximum fork heights shown in the mast table are classified as high lift, and depending on the tyre/tread configuration may require reduced capacity, restricted back tilt or wide tread.

Values shown are for standard equipment. When using non-standard equipment, these values may change. Please contact your Hyster dealer for information.

## **POWERTRAINS**

	1.3	Drive: electric (battery or mains), diesel, petrol, LPG	
H	7.1	Engine manufacturer/type	
NG	7.2	Engine power according to ISO 1585	kW
3	7.3	Rated speed	min–1
IST	7.3.1	Torque at 1/min	Nm/min-1
COMBUSTION-ENGINE	7.4	Number of cylinders/displacement	cm <sup>3</sup>
8	7.10	Battery voltage/nominal capacity 🗇	V/Ah
-	-		decade and the high
M	8.1	Type of drive unit	
	8.2	Manufacturer/type	
	8.6	Wheel drive/drive axle manufacturer/type	
DRIVE MECHANISM	8.11	Service brake	
	8.12	Parking brake	

Diesel	Diesel		
Kubota 3.8L	Kubota 3.8L		
55	78		
2200	2200		
308.5 / 1400	373.1 / 1600		
4 / 3769	4 / 3769		
12 / 210	12/210		
	North States and States and States		
Hydrodynamic	Hydrodynamic		
DANA	DANA		
DANA	DANA		
Hydraulic	Hydraulic		
Hand Lever	Hand Lever		

♦ Battery ampere hour (Ah) nominal capacity ratings are estimated.

## **PRODUCT PACKAGES**

The Hyster Fortens<sup>™</sup> range been designed to match the vast range of application requirements and business objectives that customers demand. The H6.0-7.0FT Series is available in several truck packages, with multiple powertrain combinations to choose from, to best match operational demands. Each configuration offers improved efficiency, advanced dependability, lower cost of ownership and simple serviceability.

Model / Bundle	H6.0FT		H7.0FT					
DIESEL	Engine	Transmission	Brakes	Engine	Transmission	Brakes		
Fortens	Kubota 3.8L 55kW	Electronic Powershift 2-speed with Soft Shift Power reversal	Wet	Kubota 3.8L 55kW	Electronic Powershift 2-speed with Soft Shift Power reversal	Wet		
	Kubota 3.8L 78kW	Electronic Powershift 2-speed with Soft Shift Power reversal	Wet	Kubota 3.8L 78kW	Electronic Powershift 2-speed with Soft Shift Power reversal	Wet		
Fortens Advance	Kubota 3.8L 55kW	DuraMatch™ 3, 3-Speed	Wet	Kubota 3.8L 55kW	DuraMatch™ 3-Speed	Wet		
	Kubota 3.8L 78kW	DuraMatch™ 3, 3-Speed	Wet	Kubota 3.8L 78kW	DuraMatch™ 3-Speed	Wet		
Fortens Advance+	Kubota 3.8L	DuraMatch™ Plus 3 3-speed	Wet	Kubota 3.8L 55kW	DuraMatch™ Plus 3, 3-Speed	Wet		
	Kubota 3.8L 78kW	DuraMatch™ Plus 3 3-speed	Wet	Kubota 3.8L 78kW	DuraMatch™ Plus 3, 3-Speed	Wet		

Please refer to the Price List for full option configurations.

## **PRODUCT FEATURES**

The new Hyster Fortens H6.0-7.0FT series represents a powerful, compact materials handling solution for a wide range of demanding applications. These trucks are ideally suited to handling operations with high attachment usage such as paper, beverage, timber, metals and construction materials. It's compact design ensures that space and on-site efficiency can be maximised to maintain low operating costs.

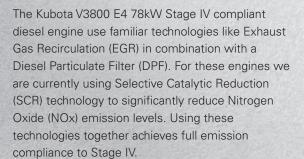
#### **THE KUBOTA 3800 SERIES ENGINES**

Fortens Advance and Advance models feature the electronically controlled Kubota V3800 E4 55kW or 78kW diesel engines.

The Kubota V3800 E4 55kW diesel engine is fully compliant with Stage IIIB requirements for regulated markets and is equipped with a DOC as standard. These engines meet the stringent emissions regulations by using a number of technologies including cooled exhaust gas recirculation, charge air cooling and a Diesel Oxidising Catalyst.



STAGE IV



Hyster Stage IIIB and Stage IV trucks stand for profitable low emissions through intelligent design. They are recognisable by the Stage IIIB or Stage IV symbol.

#### THE CHOICE OF TRANSMISSIONS

The Fortens model features 2-speed (2F/2R) Electronic Powershift with Soft Shift Power Reversal function for handling delicate loads, which inhibits direction changes at speeds of over 3.5km/h.

The Fortens Advance models feature the DuraMatch<sup>™</sup>3 transmission, providing:

- Auto Deceleration System (ADS) automatically slows the truck when the accelerator pedal is released, and finally brings the truck to a stop, which helps to significantly extend brake life. In addition, this feature assists the driver to accurately position the truck in front of a load. There are 10 ADS settings, programmable via the dash display by a service technician, which deliver different braking characteristics, from very gradual to aggressive, to suit the needs of the application.
- **Controlled Power Reversal;** the Pacesetter VSM<sup>TM</sup> controls the transmission to deliver smooth direction changes. The VSM reduces the throttle to slow the engine, initiates auto-deceleration to stop the truck, changes the transmission direction automatically and increases the throttle to accelerate the truck. The system virtually eliminates tyre spin and shock loads on the transmission and significantly increases tyre life. As with ADS, the system is programmable via the dash display by a service technician, with settings from 1 to 10, to suit the needs of the application.
- Controlled Roll-Back on ramp; the transmission controls the rate of decent of the truck on a ramp, when the brake and throttle pedal are released, to provide maximum control on a grade and increase operator productivity.



## **PRODUCT FEATURES** (2)

- First Gear offers Increased Drawbar Pull for use on gradients.
- Second & Third Gears (where available) provide maximum engine efficiency in applications where longer travel distances are common.

The Fortens Advance+ models feature the electronically controlled three-speed extended function DuraMatch<sup>™</sup> Plus3 transmission. This transmission, in addition to the above, features:

- Throttle Response Management allows the operator to manage his travel speed, according to the position of his foot on the accelerator pedal. For example, a certain speed can be maintained both on the flat and on a gradient, without the need to depress the pedal further. The system also compensates for hydraulic operation and drawbar pull.
- **Dynamic Auto Deceleration System**; as with the DuraMatch<sup>™</sup>3, the operator can slow the truck down without using the brake and the rate of braking is determined by the dashboard settings 1-10. In addition, thanks to the Throttle Response Management feature, the rate of deceleration can be further fine-tuned according to the rate at which the driver releases his foot from the accelerator pedal.
- Auto-Speed Hydraulics with Automatic Inching Control; when lifting a load, the engine speed is automatically increased to provide full hydraulic power. The Pacesetter VSM<sup>TM</sup> maintains the current travel speed (or prevents travel) until operator steps on accelerator. No operator inching is required and productivity is increased by simplifying operator actions.

The transmissions are compatible with the combi-cooler radiator and a superior counterweight tunnel design coupled with a "pusher" type fan, to provide the industry's best cooling.

The standard Oil-immersed brakes offer reduced maintenance and repair time and costs, which results in extended truck dependability and uptime. These trucks are ideally suited to applications in wet, dirty or corrosive environments, and ensure consistent braking performance over the lifetime of the truck. This is thanks to the sealed unit that houses and protects the brakes, so preventing contaminants and damage.

All powertrains are controlled, protected and managed by the **Pacesetter VSM**<sup>™</sup> industrial on-board computer, featuring a CANbus communications network.

This system permits adjustment and optimisation of the truck's performance, in addition to monitoring key functions. It enables quick, easy diagnostics, minimizing repair downtime and unnecessary parts swapping. Hassle-Free Hydraulic systems, featuring Leak-free O-ring face seal fittings reduce leaks for enhanced reliability.

Non-mechanical, Hall-Effect sensors and switches have been fitted and are designed to outlast the life of the truck.

The operator compartment features class-leading **ergonomics** for maximum driver comfort and productivity.

- Operator space is optimised, thanks to a new overhead guard design and significantly more floor space.
- The Easy-to-use 3-point entry design of operator compartment features conveniently positioned hand-grips and three non-slip steps, with an initial step height of just
   **32.1cm**. The isolated operator compartment minimises the effect of powertrain vibration.
- The adjustable armrest that accompanies the E-hydraulic TouchPoint<sup>™</sup> mini-levers moves with the seat and telescopes forward.
- The Rear grab handle with horn button facilitates reverse driving.
- An infinitely adjustable steering column, 30cm diameter steering wheel with spinner knob and full-suspension seat enhance driver comfort.

The Hyster Fortens is the fastest and easiest lift truck to service.

- An active regenerating diesel particulate filter significantly reduces the number of services interventions. DPF performance is constantly monitored and displayed on supplemental display at operator eye level.
- Simple service access to both sides of the engine compartment is via a gull-wing hood and a simplified layout of wiring and hydraulics offers greater access to components, which in turn decreases service time for unscheduled repairs and regular maintenance.
- Fast, colour-coded daily checks and diagnostic systems can be managed via the dash display.
- An engine coolant change and Hydraulic oil change interval of 4,000 hours also contributes to reduced downtime.

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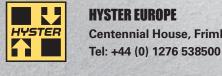
# STRONG PARTNERS. TOUGH TRUCKS."

Hyster supplies a complete range of warehouse equipment, IC and electric counterbalanced trucks, container handlers and reach stackers. Hyster is committed to being much more than a lift truck supplier.

Our aim is to offer a complete partnership capable of responding to the full spectrum of material handling issues: Whether you need professional consultancy on your fleet management, fully qualified service support, or reliable parts supply, you can depend on Hyster.

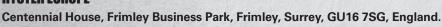
Our network of highly trained dealers provides expert, responsive local support. They can offer cost-effective finance packages and introduce effectively managed maintenance programmes to ensure that you get the best possible value. Our business is dealing with your material handling needs so you can focus on the success of your business today and in the future.





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